TOYOTA Avalon 2015 LED Illumination Package (Interior & Exterior)

Part Number: 00016-00064 Accessory Code: LL1000



Conflicts

Note:			

Kit Contents

Item#	Quantity Reqd.	Description
1	4	Puddle Lights and Harnesses
2	1	Control Module
3	1	Power Harness
4	1	Hardware bag
5	2	Foot-well Lights
6	1	Foot-well Harness
7	1	Trunk Light

Hardware Bag Contents

That at wait a bag contents							
Item#	Quantity Reqd.	Description					
1	10	Wire Ties					
2	4	Foil Tape					
3	5	Foam Tape					
4	14	Plastic Rivets					
5	3	Red T-Taps					
6	2	Blue T-Tap					
7	1	Sealing Putty					
8							

Additional Items Required For Installation

Item#	Quantity Reqd.	Description				
1	1	62217-06020				

Recommended Tools

Safety Tools	
Safety Tools	
Special Tools	
Installation Tools	
Phillips Screwdriver	Right angle drill
Trim Removal Tool	Rivet Gun
Pliers	Tape Measure
1" Hole Saw	Torque Wrench
5/32" Drill Bit	Needle-Nosed Pliers
5/8" Drill Bit	Fish Tape
Drill Stop	
Utility Knife	
10mm Socket/Ratchet	
Special Chemicals	
50/50 alcohol water mixture	
VPC Approved Sealant (opt.)	

Color Applicability/Trim Level

		 101	1 - P	PIIC	****	ii cy r	 	
Accessory Color Vehicle/Trim Color								
, chief than color	`							

General Applicability

*Mandatory

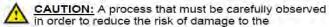
Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



<u>TOOLS & EQUIPMENT:</u> Used in Figures calls out the specific tools and equipment recommended for this process.



<u>REVISION MARK:</u> This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.

SPECIAL NOTE: Installation Sequences

After TMS and Safety mandated preparatory steps have been taken, the installation sequence is the suggested method for completing the accessory installation. In some instances the suggested sequence is written for one associate to install and in others the sequence is given as part of a team accessory installation. Unless otherwise stated in the document, the associates may perform the installation steps in any order to make the installation as efficient as possible while maintaining consistent quality.

Procedure

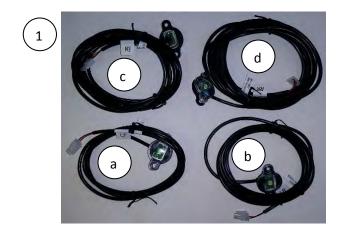
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, re-checking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

S Item	Quantity	Description	Part Number	
v 1.	4	Puddle Lights and Harnesses		
m (a)	1	LF (4.9') Puddle Light	00016-00064-05	
b (b)	1	LR (7.8') Puddle Light	00016-00064-06	
0 (c)	1	RF (10.8') Puddle Light	00016-00064-07	
(d)	1	RR (13.8') Puddle Light	00016-00064-08	
S 2.	1	Control Module	00016-00064-04	
h 3.	1	Power Harness	00016-00064-01	
0 4.	1	Foot-well Harness	00016-00064-02	
1 5.	2	Foot-well Lights	00016-00064-03	
0 6.	1	Trunk Light	00016-00064-09	
w 7.	1	Hardware Bag		



























CAUTION: It is advisable to disconnect the negative battery cable for 3 minutes before beginning INSTALLATION, TO AVOID UNINTENDED AIR BAG DEPLOYMENT. NOTE AND RECORD ANY ANTI- THEFT RADIO CODES PRIOR TO DISCONNECTING.



- 1. Remove the 6 center clips along each side of the lower rocker covers (Figure 1).
- 2. Measure drill locations for all four light pods. They should be centered in the rocker tab below each door and 2" in from the inside edge (Figure 2). Templates are provided on last page of document, align front corner on rocker tab.
- 3. Using the 1" hole saw with a ¼" stop, drill center hole.
- 4. Temporarily align puddle light. Using the 5/32" drill bit, drill the 2 mounting holes.

NOTE: Arrow on puddle light lens must face out, away from vehicle.

- 5. Thread appropriate puddle light harness through corresponding 1" hole and secure in place with plastic rivets.
- 6. Route rear harnesses forward along the inside of the plastic rocker trim to just past the front puddle lights. Tuck harnesses back behind foam the entire length (Figure 3).
- 7. Remove Drain plugs from both left and right front floor pans (Figure 4).



Figure 1



Figure 2



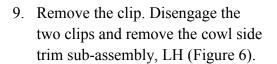
Figure 3



Figure 4

Remove Front Door Scuff Plates and Cowl Side Trim

8. Disengage the 10 claws and remove the front door scuff plate, LH (Figure 5).



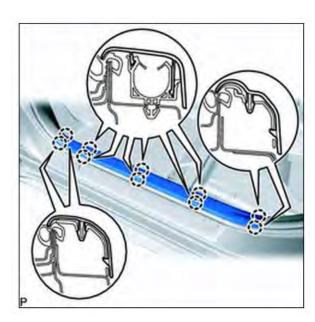


Figure 5

10. Repeat for RH side.

11. Using a sharp blade, cut an 'X' in the middle of each drain plug, in order to route harnesses through and into the vehicle.

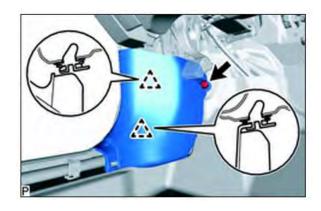


Figure 6

- 12. Lift carpet to gain access to the drain holes and route puddle light harnesses up and into the vehicle (Figure 7).
- 13. Re-install drain plugs, with both front and rear harnesses threaded through plugs.
- 14. Secure front and rear harnesses together with a wire tie, just to the outside of the pinch weld (Figure 8).
- 15. Route harnesses from lower rockers to drain plugs (Figure 9).
- 16. Seal harnesses to drain plugs using half of included sealing putty per side. Make sure to work putty completely around and in between both wires for a water tight seal (Figure 9).

NOTE: The use of VPC approved sealant can be used for sealing grommets.

17. Route harnesses toward the threshold and tape to threshold using foam tape (Figure 10).



Figure 7



Figure 8



Figure 9



Figure 10

- 18. Remove the forward most, white clip, at the threshold and wire tie harnesses forward to the factory harness (Figure 11).
- 19. Repeat for passenger side harnesses and route under the carpet at the upper side of the factory foam.
- 20. Secure harnesses to factory harness above pedals using wire ties.
- 21. Route driver side harnesses in the same fashion to the driver side kick panel.
- 22. Remove Front Pillar Garnish (LH) (Figure 12).
 - (a) Pull the upper part of the garnish toward the inside of the cabin and disengage the garnish from the base of the 2 clips.

Text in Illustration

*1 Front Pillar Garnish Clip

HINT:

Let the front pillar garnish LH hang from the front pillar garnish clip.

(b) Turn the end of the front pillar garnish clip 90° with needle-nosed pliers and pull the garnish in the direction indicated by the arrow (1) in the illustration to remove it from the front pillar garnish LH.



*a	Protective Tape	
*b	90°	

(c) Remove the front upper garnish clip.

This clip CAN NOT be reused. **DESTROY** and **DISPOSE** of clip. See figure 13



NOTE: Install a new A-Pillar garnish upper clip when replacing garnish at end of installation. A-Pillar clip 62217-06020 is not provided in the kit. This item must be ordered separately.

NOTICE: Do not apply excessive force using a tool.



Figure 11

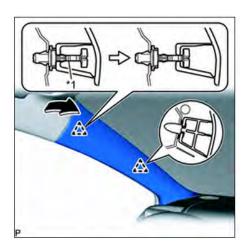


Figure 12

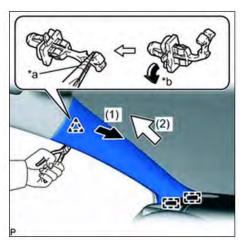


Figure 13

23. Drop the fused end of the power harness from the lower corner of the A-pillar down towards the driver's kick panel, securing in existing wire locations.

NOTE: All connectors are shown from the wire side.

24. Using a red T-tap connect the **Red** power wire to the Light Green wire in **PIN 13** of the **DN1** connector in the A-pillar (Figure 14).



DN1

- 25. Using a red T-tap connect the **Black** ground wire to the Gray wire in **PIN 18** of the **DN1** connector (Figure 14).
- 26. Remove Instrument Side Panel LH
 - (a) Using a molding remover, disengage the 2 claws and clip as shown in Figure 15.
 - (b) Disengage the 3 guides and remove the instrument side panel LH as shown in Figure 16.

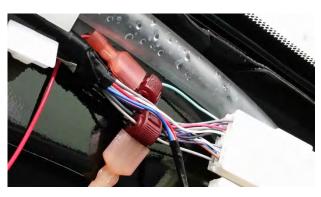


Figure 14

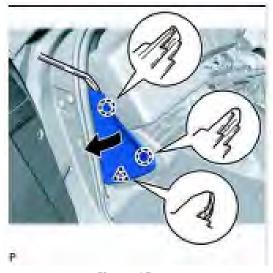


Figure 15

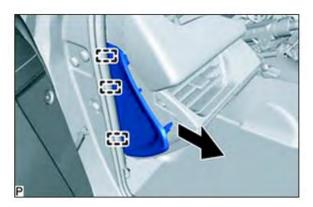


Figure 16



Remove Lower No. 1 Instrument Panel Finish Assembly

27. Disengage the claw and 2 guides to disconnect the hood lock control lever assembly (Figure 17).

Optional: Remove Hood Cable Only

- 28. Disengage the 2 most left Clips on the Lower Center Information Finish Panel (Figure 18).
- 29. Remove lower No. 1 Instrument panel finish assembly.
 - (a) Remove the bolt and screw (Figure 19).
 - (b) Disengage the 5 claws and 8 clips (Figure 20).
 - (c) Disconnect each connector and remove lower No. 1 Instrument panel finish assembly.

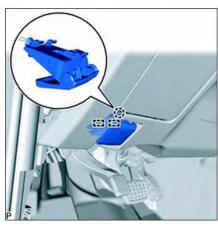


Figure 17

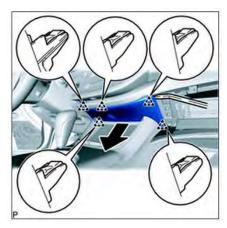


Figure 18



Figure 19

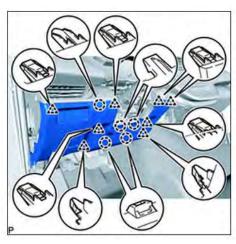


Figure 20

- 30. Mark where Driver side foot-well light will be mounted, 1 ½" from rear edge. Drill one 5/8" hole where the connector will be located (Figure 21).
- 31. Align light with flat side facing seats and using 5/32" drill bit, drill two mounting holes. Mount light pod using included plastic rivets
- 32. Remove the No.2 Instrument panel under cover sub assembly in passenger side foot-well (Figure 22).
 - a. Disengage the 4 claws and 2 guides.
 - b. Disconnect each connector and remove the No. 2 instrument panel under cover subassembly.
- 33. Mark where Passenger side footwell light will be mounted.

 Measure 2 ¾" down from rib as shown in image. Drill one 5/8" hole where the connector will be located (Figure 23).
- 34. Align light with flat side facing seats and drill (2) 5/32" holes for mounting. Mount light pod using included rivets.
- 35. Connect the **Red** wire from the foot-well harness to the red wire from the puddle light control module. Connect the **White** wire from the foot-well harness to the white wire from the puddle light module.

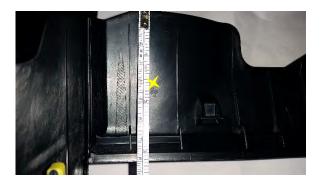


Figure 21



Figure 22



Figure 23

- 36. Secure harnesses to factory harness under steering column using wire ties routing down to the driver side kick panel (Figure 24).
- 37. Using a Red T-tap, connect the Yellow wire to the Pink wire in Pin2 of the blue DA2 connector (Figure 24).



38. Using a Blue T-tap, connect the **Black** wire to the White/Black wire in **Pin 13** of the **GD1** connector Figure 24).



- 39. Route long side of foot-well power harness, above pedals and secure to factory wiring harness. Fish over to passenger side foot-well and connect to corresponding light. Reinstall lower garnish with attached light.
- 40. Route additional connector to driver side foot-well light. Connect and wire tie in place.
- 41. Connect all harnesses and mount the control module to the factory harnesses, in front of the JB connector with wire tie (Figure 25).

NOTE: Prior to buttoning up, please verify the emergency brake function. Confirm the wires do not interfere with the operation

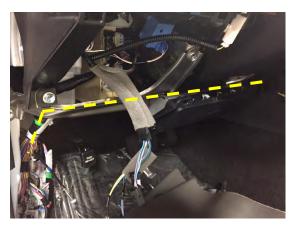


Figure 24



Figure 25



Figure 26

Trunk Light Replacement

REMOVAL

- 1. REMOVE NO.1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY (Figure 27).
 - (a) Disengage the 2 claws.
 - (b) Disconnect the connector and remove the No. 1 luggage compartment light assembly.
- 2. INSTALL LED REPLACEMENT HOUSING (Figure 28).
 - (a) Connect the connector to trunk light.
 - (b) Insert tab end and click into place.

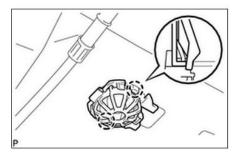


Figure 27



Figure 28

TESTING AND REASSEMBLY



1. REINSTALL ALL TRIM PANELS IN THE ORDER OF REMOVAL TAKING SPECIAL CARE TO MAKE SURE ALL HARNESSES AND WIRING ARE PROPERLY SECURED. MAKE SURE HARNESSES ARE NOT PINCHED OR BOUND BY TRIM PIECES.



2. RECONNECT NEGATIVE BATTERY CABLE AND TORQUE TO 48 IN/LBS.

CHECKLIST - THESE POINTS MUST BE CHECKED TO ENSURE A QUALITY INSTALLATION

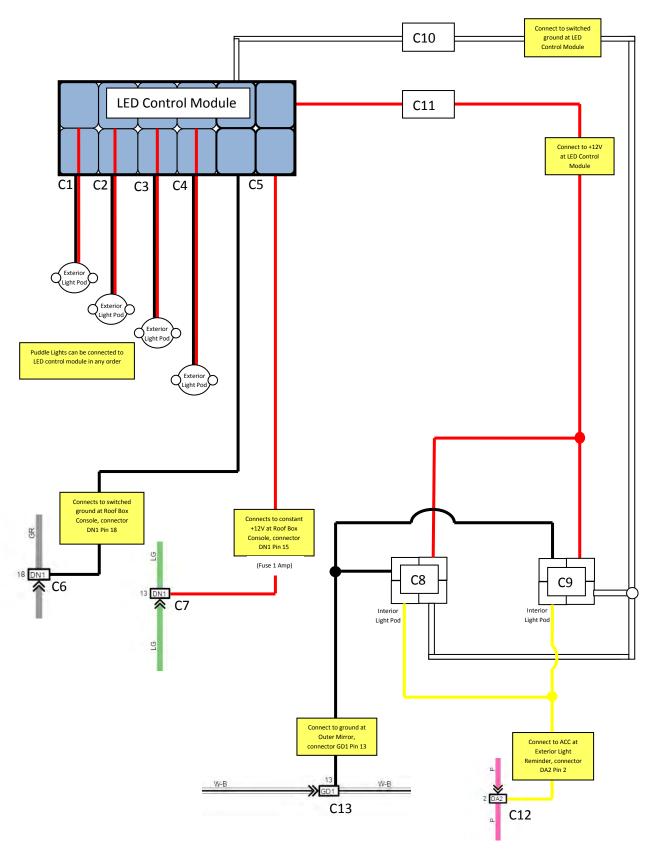
ACCESSORY FUNCTION CHECK

CHECK:	LOOK FOR:
Test for Full Light condition	Close all doors and lock vehicle, do foot-well and puddle lights go out? Unlock vehicle, do foot-well lights come on full brightness? Do puddle lights come on?
Test for Low Light condition	Start vehicle, do puddle lights go out? Do the foot-well lights dim to low level?

VEHICLE FUNCTION CHECK

VEHICLE FUNCTION:	VEHICLE FUNCTION DETAIL:
IGNITION	VERIFY THAT THE VEHICLE WILL CRANK.
SRS WARNING LIGHT	CONFIRM SRS WARNING LIGHT ILLUMINATES FOR APPROXIMATELY 6 SECONDS WITH THE IGNITION ON, AND THEN GOES OUT.

Block Diagram Avalon Lighting Package





Connector C-1 thru C-4

Pin	Wire Color	Test Reference	Proper Orientation
1	Black	Pin 1 to Ground	Exterior LEDs (-)
2	Red	Pin 2 to Ground	Exterior LED (+)



Connector C5

Pin	Wire Color	Test Reference	Proper Operation
1	Black	Pin 1 to Ground	Approximately 0 VDC
2	Red	Pin 2 to Ground	Approximately 0 VDC when Dome Light is ON +12 VDC when Dome Light is OFF
3	White	Pin 3 to Ground	Approximately 0 VDC (when disconnected from control module)
4	Red	Pin 4 to Ground	Approximately 0 VDC (when disconnected from control module)

Connector C6





Pin	Wire Color	Test Reference	Proper Operation
1		Pin 1 to Ground	Approximately 0 VDC when Dome Light is ON
			+12 VDC when Dome Light is OFF

Connector C7





Pin	Wire Color	Test Reference	Proper Operation
1			+12 VDC

Connector C8 & C9



Pin	Wire Color	Test Reference	Proper Operation
1	Red	Pin 1 to Ground	+12 VDC
2	Black	Pin 2 to Ground	Approximately 0 VDC
3	White	Pin 3 to Ground	Approximately 0 VDC when Dome Light is ON
			+12 VDC when Dome Light is OFF
4	Yellow	Pin 4 to Ground	Approximately 0 VDC ignition switch OFF
			+12 VDC when ignition ON

Connector C10



Pin	Wire Color	Test Reference	Proper Operation
1	White	Pin 1 to Ground	Approximately 0 VDC when Dome Light is ON
			+12 VDC when Dome Light is OFF

Connector C11



Pin	Wire Color	Test Reference	Proper Operation
1	Red	Pin 1 to Ground	+12 VDC

Connector C12





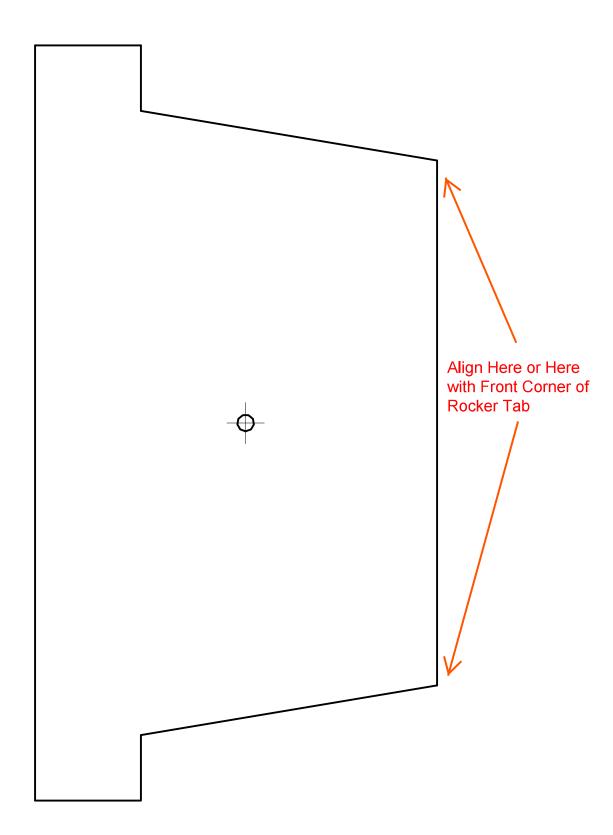
Pin	Wire Color	Test Reference	Proper Operation
1	Yellow	Pin 1 to Ground	Approximately 0 VDC ignition switch OFF
			+12 VDC when ignition ON

Connector C13





Pin	Wire Color	Test Reference	Proper Operation
1	Black	Pin 1 to Ground	Approximately 0 VDC



DRILL TEMPLATE